



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2651-1BL
Job Sheet 167818



Part No: D2651-1BL

Job Qty: 120 ea

Part Name: Plug



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/7/17

Job Tracking No:

Due Date: 11/27/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	120 Ea	11/25/17	11/25/17	0.00	0.00	Start Up Machining		
100	Hardinge	120 pcs	11/25/17	11/25/17	0.00	1.71	Hardinge		
110	QC	120 pcs	11/25/17	11/25/17	0.00	0.00	QC2		
120	QC	120 pcs	11/25/17	11/25/17	0.00	0.00	QC8		
140	HandFinish	120 pcs	11/25/17	11/25/17	0.00	4.35	HandFinish1		
150	SprayPaint <i>Outsource</i>	120 pcs	11/27/17	11/27/17	0.00	1.85	Spray Paint <i>HE Outsource</i>		<i>FK 17-11-15</i> <i>2017-11-15</i>
160	QC	120 pcs	11/27/17	11/27/17	0.00	0.00	QC14		<i>DAS</i> <i>38</i> <i>9-85</i>
170	Packaging	120 pcs	11/27/17	11/27/17	0.00	0.00	Packaging3		<i>ml</i>
180	QC21-SA	120 Ea	11/27/17	11/27/17	0.00	0.00	QC21		<i>fl001</i>

Part Op 100 - 1- Turn as per Folio FA219 and Dwg D2651

Descriptions: 150 - (Only larger section necessary) SPRAY PAINT BLUE BATCH: _____

170 - LOCATION : FP001

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6R0.500	5	33	0	0

Part Specifications

Specifications could not be found.

Plex 11/7/17 8:40 AM dart.Michaud-Febrille.Victoria

3.00

Environment	
Design	
Doc/Data	
Equip/Tooling	
Handling/Pre	
Material	
Internal Transport	
Tribal Knowledge	
LOA	
Substation	
Past Expiry Date	
Misidentified	

Root Cause	
No Re-	
Operat	
Offset/-	
Supplier	
Training	
Use for Testing	
Poor Information	
Rushing	
Product Improvement	
Process Improvement	
Manufacturing Process	
Past Due	

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
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www.dartaerospace.com

Cracks	
Crimp/Kink/Ripple/Wave	
Cuffs	
Contamination	
Counter-sink	
Cut Too Short	
Instructions Incomplete/Unclear	
Fit/Function	
Misaligned/off center	
Turning Sequence	
Misread	
Finish	
Drawing	
Part Moved	
Part Lost/Missing	
Part Incorrect	
Over/Under tolerance	
Outside Dimensions	
Positioned Wrong	

Drill Holes	
Heat Treat	
Crushing	
Wave/Twist in Tube	
Marks/Chatter	

Inspection	
Contamination	
Counter-sink	
Cut Too Short	
Instructions Incomplete/Unclear	
Fit/Function	
Misaligned/off center	
Turning Sequence	
Misread	
Finish	
Drawing	
Part Moved	
Part Lost/Missing	
Part Incorrect	
Over/Under tolerance	
Outside Dimensions	
Positioned Wrong	

DART
AEROSPACE
S013109



Plug

PART NO: D2651-1BL
Revision:
Operation: Outsource
Change No:

Mfg Date: 11/23/17
Job No: 167818

Work Order:	
Part No.	
NCR No.	
Date:	
Description	

DISPOSITION	
Rev	
Sc	
Use:	
Connected Unappro	



DART
AEROSPACE
S010106

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

QC / QA Coordinator
Approval

Date: 11/15/17
No: 167818



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038461

Supplier: ATE003-VC
Atelier Debosselage
358 Principale
Calumet
QC
J0V 1B0 Canada
Phone: 819 242 5633

PO No: PO038461
PO Date: 11/23/17
Due Date: 11/23/17
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items												
Line Item	Job	Part	Rev	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	167824	D2680-041BL	-	Nut Plate START TIME:		Firmed	11/23/17	24 pcs	0 pcs	24 pcs	\$4.00/pcs	\$96.00 ✓
2	168200-A	D2731-7RG	-	Mounting Lug		Firmed	11/23/17	26 pcs	0 pcs	26 pcs	\$18.00/pcs	\$468.00 ✓
3	167818	D2651-1BL	✓	Plug (Only larger section necessary) SPRAY PAINT BLUE BATCH:		Firmed	11/23/17	120 pcs	0 pcs	120 pcs	\$3.00/pcs	\$360.00
4	166795	D4308-042BL	-	Step, RH Crew SPRAY PAINT BLUE		Firmed	11/23/17	8 pcs	0 pcs	8 pcs	\$40.00/pcs	\$320.00
5	167813	D3413-1BL	-	O-Ring SPRAY PAINT BLUE BATCH:		Firmed	11/23/17	20 pcs	0 pcs	20 pcs	\$15.00/pcs	\$300.00
6	167812	D3407-043BL	-	Tow Ring, Blue Prime/Paint **Mask Threaded Section** SPRAY PAINT AS PER QSI BLUE BATCH:		Firmed	11/23/17	20 pcs	0 pcs	20 pcs	\$15.00/pcs	\$300.00
Grand Total:											\$1,844.00	

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents



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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D2651-1BL Revision: Plug														
180	QC21-SA	S013109	167818	125 Ea	0	s013109	FG001		Stock	11/23/2017	Issue Container			
Operation Totals:		1		125	0									
Part Totals:		1		125	0									
Part Number: M6061T6R0.500 Revision: 6061-T6 Round Bar .500"														
100	Receive Ft	S010097	167818	0 ft	0	M138109	MAT010		Stock	11/15/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Totals:		2		125	0									

Plex 1/8/2018 9:15 AM Dart.Boucher.Sylvie